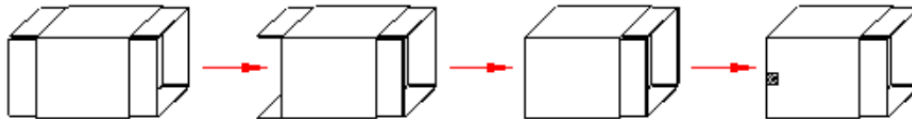


HIGH SPEED CASE ERECTOR

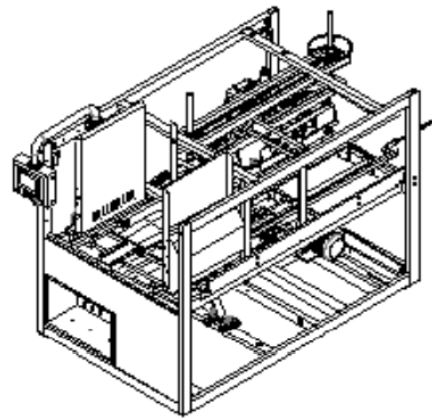
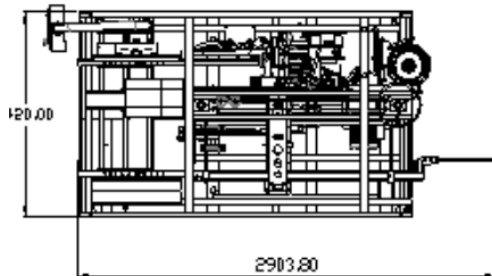
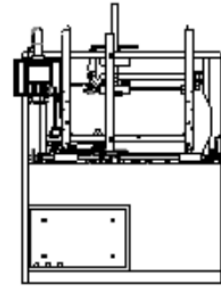
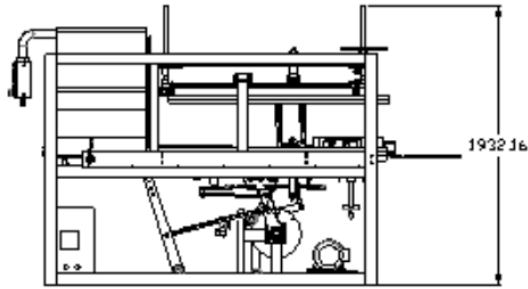


Used with the production line or alone
High working efficiency, up to 25 cases/min
Can basically realize the automatic operation

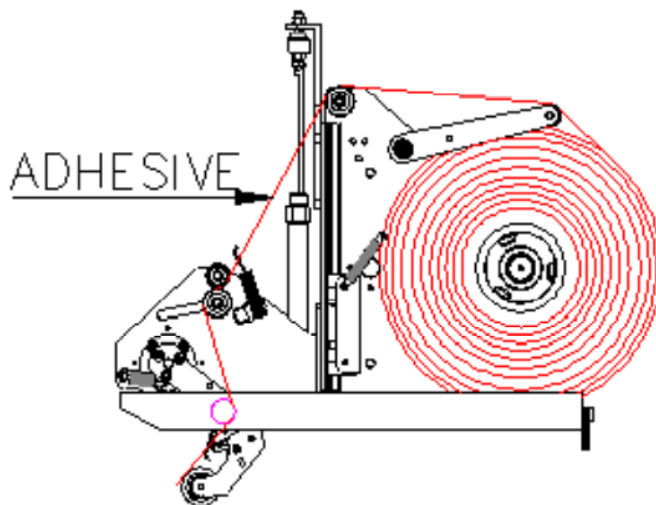


Suction and stand box Front and back commutation Front and back commutation Bottom sealing box

Space required for machine installation

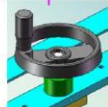
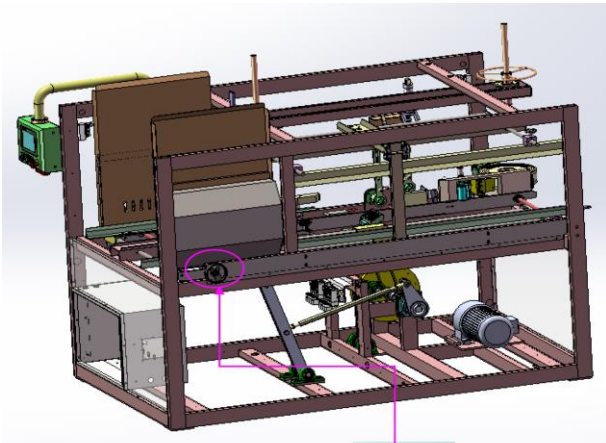
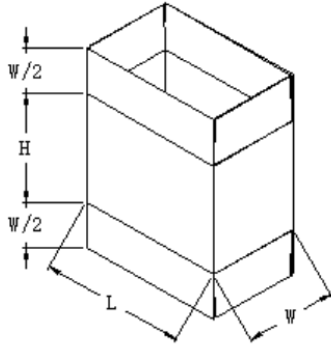


Space distance of at least 800mm shall be reserved around the machine, and 800mm shall be increased for the part of feeding the carton according to the width spacing of the carton. For the personnel to operate the machine, adjust, clean and other work.



Installation and insertion of tape

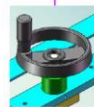
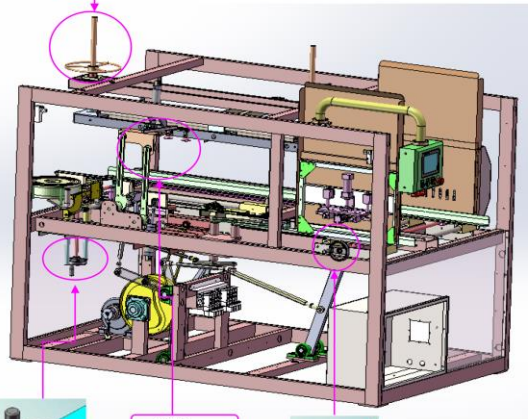
Replacing a carton



a Adjust ($H+W/2$)



b Adjust W



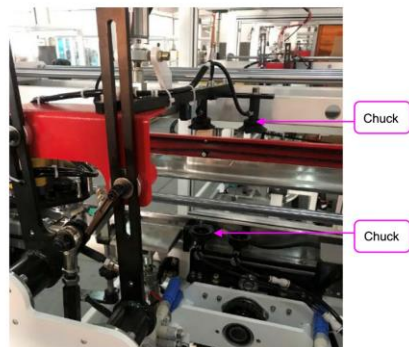
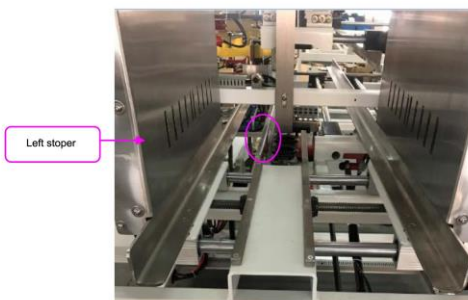
c Adjust $W/2$ Adhesive

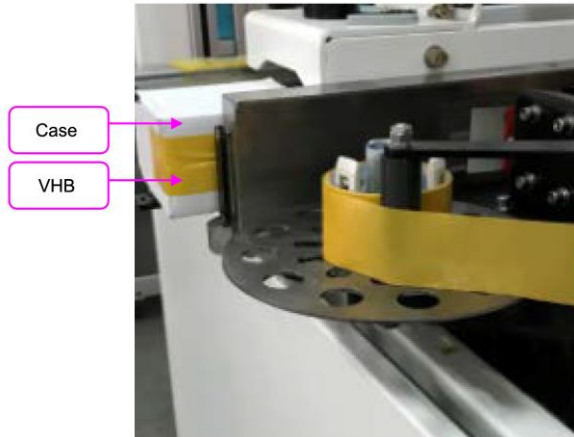


d Adjust W



e Adjust $W/2$





Adjust the machine to adapt to the new carton opening to meet the production requirements.

When the carton specifications are changed, the five components need to be adjusted manually. The steps are as follows:

1. As shown in the figure, place the unformed carton and adjust the box holder so as to transport just one carton.

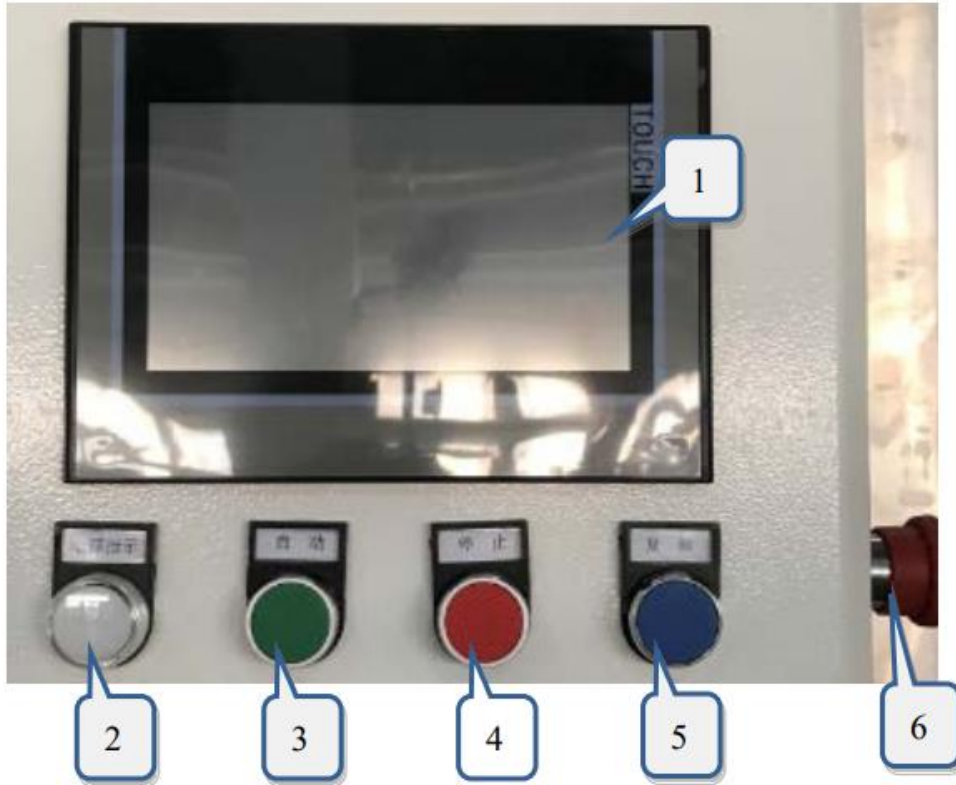
2. Place the unformed carton as shown in the figure. The root of the blade on the sealing side is flush with the guide rail frame A. Adjust the handle e to the left
The storage baffle is against the carton.

3. As shown in the figure, adjust the handle a until the right storage baffle is next to the carton, and then the carton is connected with the left and right storage baffle
Spacing should be just enough to transport cartons.

4. Adjust the position of the vertical box suction cups so that the suction cups can be sucked to the upper middle of the width blade of the carton, as shown in the figure.

5. As shown in the figure, adjust the c handle so that the sealing tape is sealed in the middle of the carton and adjust the distance between the two pusher blocks.

That is, adjust the distance between the carton and the cutter, that is, adjust the length of the lead.



1. Touch screen: Users can operate the machine through the touch screen.
2. Power indicator: Power on, power indicator on, otherwise off.
3. Start button: Press the start button, the machine will be in automatic operation state.
4. Stop button: Press the stop button and the machine will be in the state of suspended operation.
5. Reset button: When the machine fails, the machine is in the stopped state, only by pressing the "reset" switch It is running properly.
6. Emergency stop switch Press the emergency stop switch, the power indicator is still on, and all other actions stop. No matter where the machine is If you need the machine to stop running immediately, just press the switch. If you need to start it again, press the arrow on the switch The head can be recovered by turning an Angle;
7. Main control switch: Turn the knob to "ON" to turn on the power, turn the knob to "OFF" to turn off the power.

