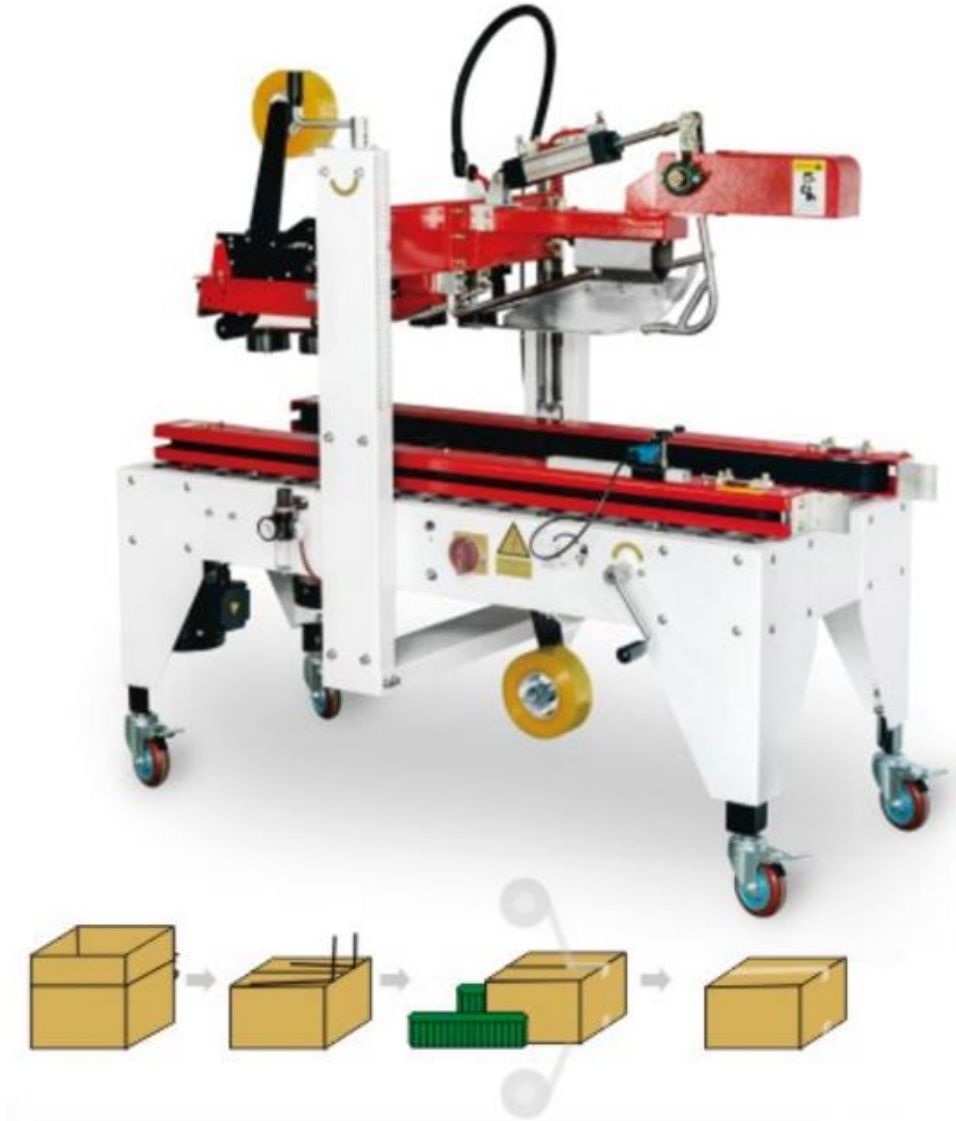
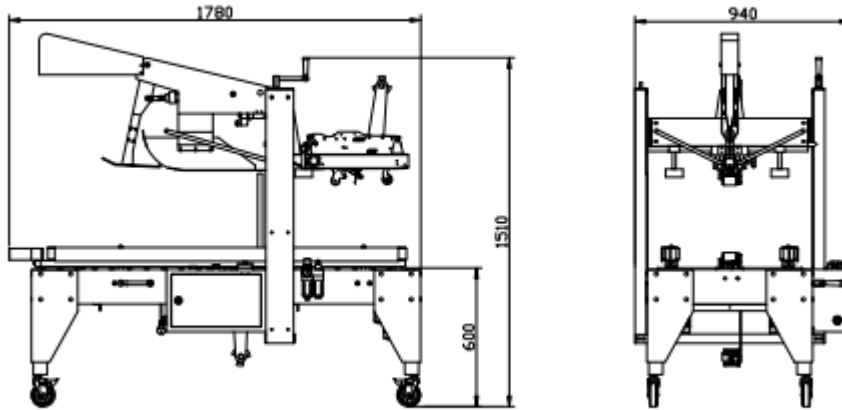


CARTON SEALER



Full-automatic carton sealer with height adjustable, adapt to a variety of box type, 1200 boxes/hour, one equipment to replace five manual

Space required for machine installation



Sealing speed: 800 ~ 900 cases/hour

Sealing size:

Length (L) : L200 ~ 600mm

Width (W) : W150 ~ 500mm

Height (H) : H110 ~ 500mm

Applicable tape: 48 ~ 60 ~ 75Wmm×1000ML

Table height: 570 ~ 770mm

Mechanical size: L1780*W940*H1510mm

Machine weight: ≈180KG

Noise level: Max 80dBA

Power consumption: Maximum 0.2KW

Use power supply (optional) :

Use air source: 3kgf/cm² 100nl/min

220V/50Hz/60Hz/1Ph

380V/50Hz/60Hz/3Ph

INSTALLATION

The power supply system, voltage and frequency must correspond to the regulation label attached to

the machine.

Connect the plug.

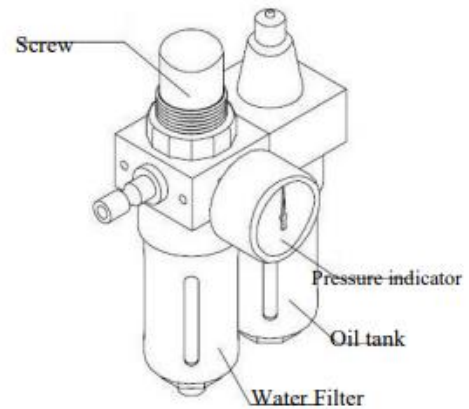
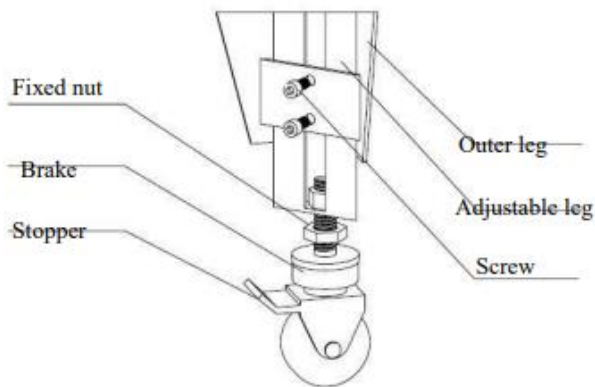
Operate the machine by the side switch.

NOTICE:

Please install the machine where a power supply can be easily connected.

It is necessary to disconnect the power supply plug prior to open the control box's cover.

ADJUSTMENT



NOTICE: Before performing adjustment works, please disconnect the power supply.

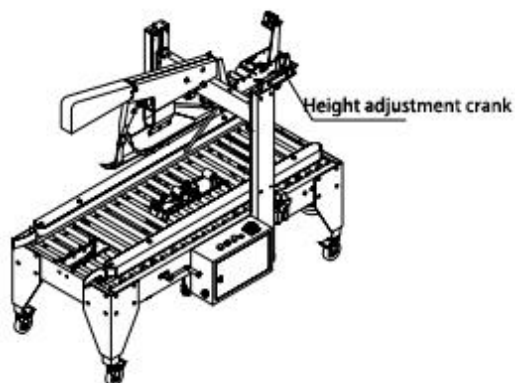
Step1: Table height adjustment

Ground the equipment on the properly storage place, adjust the table top to the desire height.

- (1) Loose the adjustable screw.
- (2) Adjust the height of the table leg.
- (3) Lock the screw.
- (4) Press the stopper to fix the position.

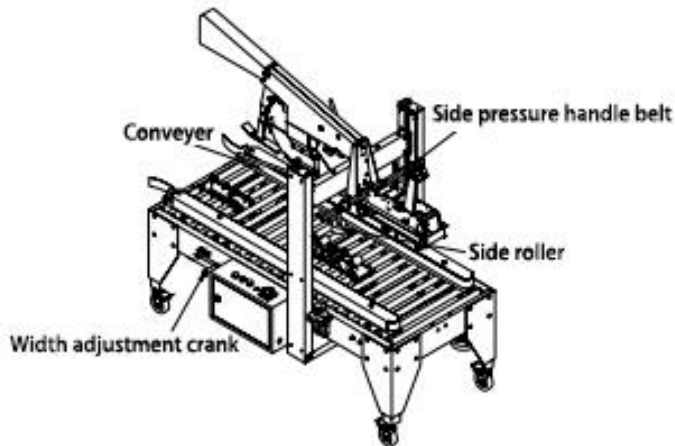
Step2: Pneumatic adjustment

- (1) Link the machine to the pneumatic supply.
- (2) Pull the screw and turn it clockwise to increase the pressure or counterclockwise to decrease the pressure
- (3) The pneumatic pressure should be adjusted to about 5-6kg/cm²
- (4) Turn the screw tightly after completing the adjustment works.



Step3: Height adjustment

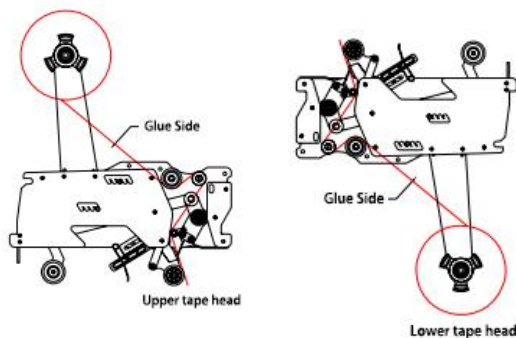
- (1) Put a carton on the table.
- (2) Rotate the height adjustment crank to adjust the table height.
- (3) The front guide plate just need to be adjusted to touch the carton top.



Step4: Width adjustment

- (1) Rotate the width adjustment crank, the width just needs to be adjusted to clamp the carton properly and let it can be welled pass through.
- (2) Loose the handle of the side roller, adjust the gap between side rollers to touch the caton tightly, then trun the handle again to fix it.

Thread illustration



MAINTENANCE AND LUBRICATION

Please read the instruction manual prior to perform maintenance and inspection works. Before performing maintenance work, please shout down the machine and disconnect the power supply, it is an important step to avoid missend the electricity.

If it is necessary to use the different specification of tape, please refer to the part list in this manual.

Periodically clean the grime, dust and dirt stuck on the belt and clean up any other parts of the machine.

To extend the blade longevity, please check if there are too much surplus viscose stuck on the blade, please clean it up and lubricate it.

To maintain the normal operation of the machine, please lubricate the movable parts of the machine weekly.